



QUALITY ASSURANCE SYSTEM GLEMCO S.A DE C.V

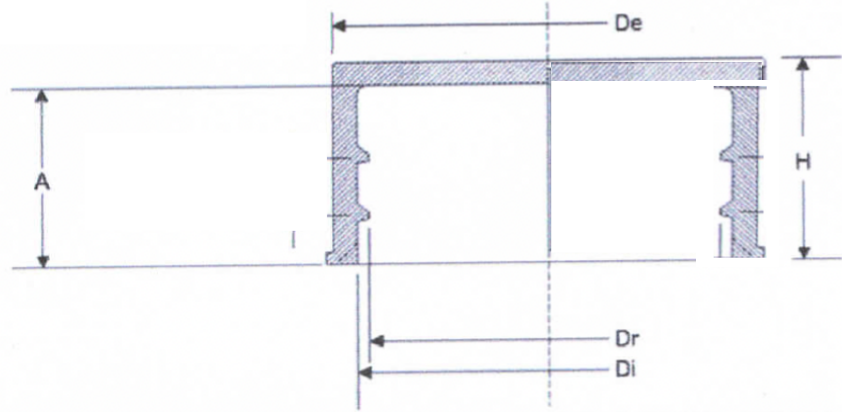
**PRODUCT SPECIFICATION**

**FLAT CAP SMOOTH 89/400 mm**

SKU	GL-089-400-TFSC
REV	1
DATE	10/10/2021

PHYSICAL PROPERTIES			
TOTAL HEIGHT H (mm)	14.09 ± 0.3mm	INTERNAL TOTAL HEIGHT A (mm)	12.73 ± 0.35mm
EXTERNAL DIAMETER De (mm)	91.6 ± 0.3mm	MATERIAL	PP
INTERNAL DIAMETER W/ THREAD Dr (mm)	86.61 ± 0.3mm	COLOR	WHITE
INTERNAL DIAMETER W/O THREAD Di (mm)	89.4 ± 0.3mm	PIECES PER BOX	600
WEIGHT (g)	14.0 ± 0.5 gr	BOXES PER PALLET	25

ARRANGEMENT
15000
PIECES PER PALLET
600
PIECES PER BOX



QUALITY PRODUCT DEFECTS				
CRITICAL DEFECTS		MAJOR DEFECTS		
ITEM	DEFECT	A	DECOLORATION	
1	PIN HOLES	B	DEFORMED THREADS	
2	FLASH	C	DIMENSIONS OUT OF SPEC	
3	INCOMPLETE	D	CRATER	

PACKAGING AND STORAGE				
Product packed in plastic bag with identification label and hermetically sealed (Free of dust and humidity), handle carefully and stow only what is indicated to avoid damage to the product (Fragile product), it should be stored in a cool place and not be exposed to the sun to avoid shrinkage and deformation of the product.				
GENERAL MANAGER	ENGINEERING	FACTORY MANAGER	QA MANAGER	