



NECK DETAIL  
 SCALE 5  
 REF. NECK FINISH: SP-410 M24  
 2 TURNS  
 PITCH: 3.18 [L.125]  
 CUTTER DIA 9.52 [L.375]

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>EmpireEMCO, INC.</b>	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	AS		
INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			TITLE: <b>16oz BOSTON ROUND 24-410</b>
MATERIAL		ENG APPR.	AMIT	06-04-15	
FINISH		MFG APPR.			
DO NOT SCALE DRAWING		COMMENTS:		SIZE	DWG. NO.
		O'FLOW: 490.9 ± 11.0cc		<b>A</b>	<b>4016410-1</b>
		WT: 36.1 ± 2.0gms		SCALE: 1:2	SHEET 1 OF 1