
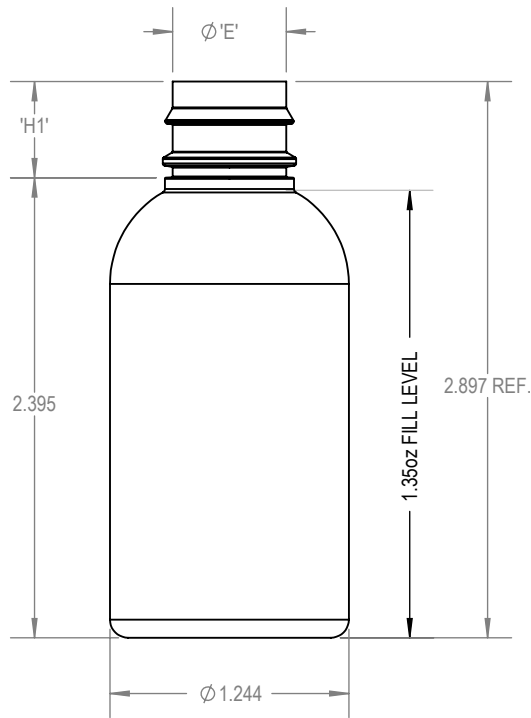


REVISIONS				
REV.	DR#/ECN #	DESCRIPTION	DATE	APPROVED
1	1504	RELEASE FOR PRODUCTION	7/5/2011	GJK
1-01	ECN#1511	CHANGED PART NAME FROM 1.35oz ROUND AMBER 100% PCR WITH BIO 18mm TO 1.35oz ROUND AMBER 100% PCR 18mm CHANGED GRAM WEIGHT FROM 5.3grams+/-0.5g TO 5.3grams+.5g/-0.8g CHANGED CAPACITY TO FILL LEVEL FROM 1.35oz TO 1.35oz+/-0.1oz CHANGED OVERFLOW CAPACITY FROM TBD TO 1.43+/-0.1oz	7/26/2011	GJK
1-02	ECN#1876	CHANGED PART NUMBER FROM BOTL001 TO BOTL0001 UPDATED TITLE BLOCK TO CURRENT STANDARD OMITTED TOLERANCE TBD FOR SKIRT GAP	8/29/2013	GJK
1-03	ECN#2316	ADDED MATERIAL SPECIFICATION CHART MATERIAL CHANGE FROM E-550FDA TO BARIQ.80	11/5/15	GJK

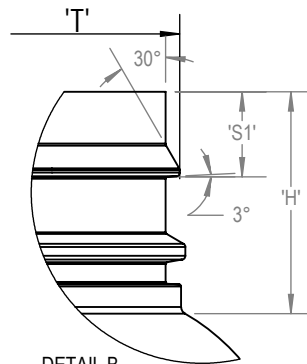
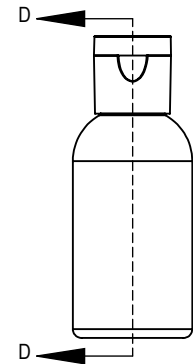
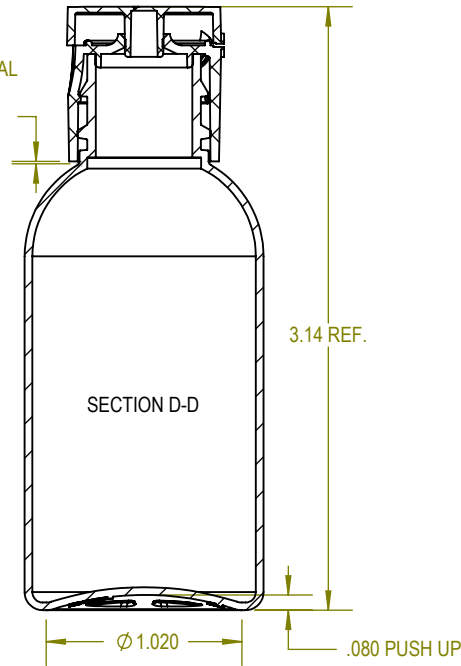
CONTROLLED
QA Received 11/5/15
lfk

PART NUMBER & MATERIAL SPECIFICATION CHART			
DESCRIPTION	PART NUMBER	MATERIAL #	COLORANT #
1.35oz ROUND AMBER 100% PCR 18mm	BOTL0001	BARIQ.80	189-10372-2

Product Design to be approved by customer before mold cavities are machined.	CUSTOMER NAME:		
THIS DRAWING SUBJECT TO STANDARD INDUSTRY S.P.I TOLERANCES ANY CHANGES TO THIS DRAWING SHOULD BE MADE TO THE PART MODEL SO THAT THE CHANGES ARE MADE PARAMETRICALLY	PART NAME 1.35oz ROUND AMBER 100% PCR 18mm		
	THE INFORMATION ON THIS DRAWING IS CONFIDENTIAL AND IS THE SOLE PROPERTY OF CURRIER PLASTICS. NEITHER THIS DOCUMENT, NOR ANY INFORMATION DISCLOSED HEREIN SHALL BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR TO BE USED FOR MANUFACTURING PURPOSES OR DISCLOSED TO OTHERS FOR ANY PURPOSE EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY CURRIER PLASTICS	APPROVALS	
DESIGNED & DETAILED BY:		DATE	WEIGHT:
VP OF N.P.D.		DATE	PROCESS:
PROJECT ENG MGR		DATE	MATERIAL:
CAD REFERENCE #	QA MGR:	VIEW SCALE	CUSTOM DESIGN ; PROJECT OR WELDING ; BLAZN WELDING
LIFECYCLE:	SHEET SIZE	SHEET 1 OF 2	CURRIER PLASTICS V ²



DESIGN NOMINAL
.012
SKIRT GAP

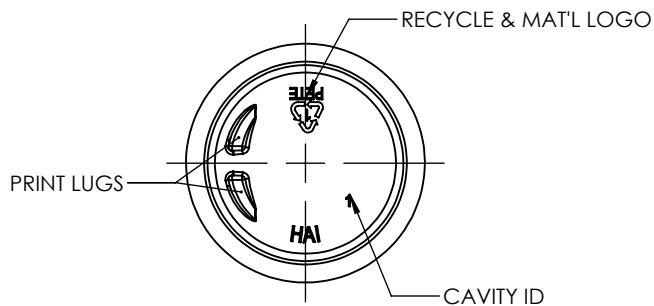


DETAIL B
SCALE 2:1

CONTROLLED
QA Received 11/5/15
Ifk

SPI NECK FINISH SPECIFICATIONS

T	E	H	S1	S	I
.666 ± .008	.592 ± .006	.567 ± .015	.222 ± .015	.138 ± .015	.502 ± .006
TPI	PITCH	TURNS	NECK FINISH		
N/A	N/A	N/A	SPECIAL		
CAPACITY TO FILL LEVEL				1.35oz+/-0.1oz	
OVERFLOW CAPACITY				1.43oz+/-0.1oz	



Product Design to be approved by customer before mold cavities are machined.	CUSTOMER NAME:		
THIS DRAWING SUBJECT TO STANDARD INDUSTRY S.P.I TOLERANCES	PART NAME 1.35oz ROUND AMBER 100% PCR 18mm		
ANY CHANGES TO THIS DRAWING SHOULD BE MADE TO THE PART MODEL SO THAT THE CHANGES ARE MADE PARAMETRICALLY	APPROVALS		PART # SEE CHART
THE INFORMATION ON THIS DRAWING IS CONFIDENTIAL AND IS THE SOLE PROPERTY OF CURRIER PLASTICS. NEITHER THIS DOCUMENT, NOR ANY INFORMATION DISCLOSED HEREIN SHALL BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR TO BE USED FOR MANUFACTURING PURPOSES OR DISCLOSED TO OTHERS FOR ANY PURPOSE EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY CURRIER PLASTICS	DESIGNED & DETAILED BY: <i>Kevin Lutkins</i>	DATE: 11/5/15	WEIGHT: PROCESS: BM
	VP OF N.P.D. <i>Gary J. Kieffler</i>	DATE: 11-5-15	MATERIAL: PETE
	PROJECT ENG MGR <i>Steve Crawford</i>	DATE: 11-5-15	CUSTOM DESIGN; PROJECT OR WELDING; BLOW MOLDING
	CAD REFERENCE # BM0253	QA MGR: <i>Lynn Knopp</i>	DATE: 11/6/15
LIFECYCLE: RELEASE FOR PRODUCTION	SHEET SIZE A	VIEW SCALE 1:1	SHEET 2 OF 2

