

For Non-UN 2.5 & 5 Gallon Ft. Pack Containers

PROPER SCREW CAP INSTALTLATION

Caps that this closing instruction includes are:
 Priority Plastics Cap 8728-201-060-63MM Natural Screw on Cap with a Sure Seal 222 gasket. Priority Plastics Cap 8728-211-060-63MM Natural Screw on Cap with a Sure Seal 222 gasket
 Sure Seal 222 gasket.
 18mm Cap: Amcor Rigid Plastics USA, Inc: Priority item # 6010-000-070 with F-217 Liner.

1. Place the correct 63mm cap as listed above on the container ensuring the gasket is in the cap (Fig.1)
2. Manually screw the cap on the container (Fig. 2)
3. Place an overcap fixture over the 63mm cap (Fig 3)
4. Use a Snap on Tool Hand Torque-O-Meter Torque Wrench 0- 300 in-lb and torque the 63mm cap to 25 - 43 in-lbs. (Fig 4).
5. Ensure the F-217 liner is in the 18mm cap (Fig. 5)
6. Manually screw the 18mm cap on the 18mm vent opening (Fig 6)
7. Place an overcap fixture over the 18mm cap (Fig. 7)
8. Use a Snap on Tool Hand Torque-O-Meter torque Wrench. 0 -125 in-lb or 0-300 in-lb and torque the 18mm cap to 12 - 25 in-lb.

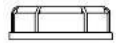


Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



Figure 6



Figure 7



Figure 8