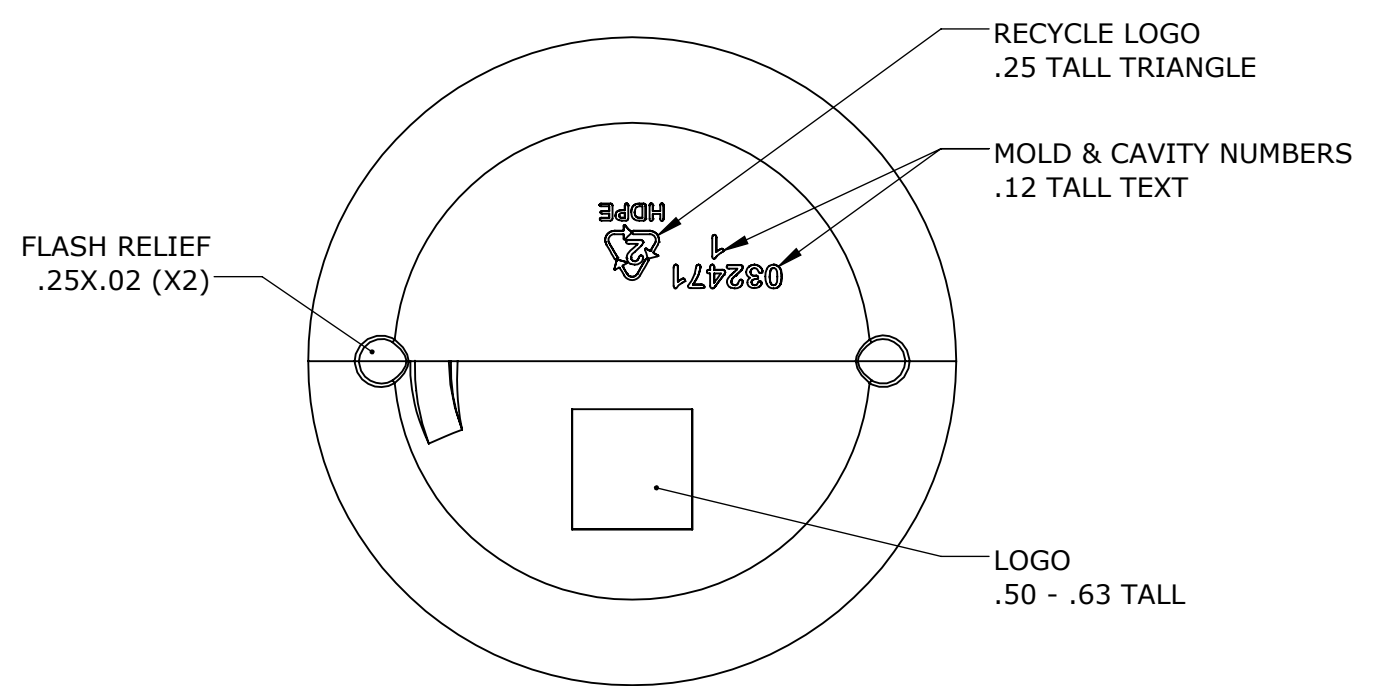


SINGLE START, CONTINUOUS THREAD
 1.0 TURN(S)
 6 TPI (0.167 PITCH)
 0.5 DIA. CUTTER
 M STYLE



ISO VIEWS
 SCALE 1:2



ALL BOTTOM ENGRAVING RAISED .008-.010

- NOTES:
1. APPROXIMATE LIQUID "FILL LINE" VOLUME: 32.00 US FL. OZ. / 946CC
 2. LIQUID "OVERFLOW" VOLUME: ± US FL. OZ. / ±CC
 3. NECK FINISH IDENTIFICATION: M28SP410
 4. MATERIAL: HDPE
 5. SEALING AREA TO BE FREE OF ALL NICKS, SLANTS, AND WAVES THAT WOULD PREVENT AN EFFECTIVE SEAL WITH PROPERLY TORQUED CLOSURE.
 6. THIS DRAWING REFLECTS MOLDED PART AFTER SHRINKAGE.
 7. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHALL BE:
 - A. SPI RECOMMENDED STANDARD
 - B. DIMENSIONS NOT COVERED BY SPI STANDARD ARE TO BE ±.030



SCALE: 1:1 (DO NOT SCALE DRAWING)	SPI STANDARD? No	DRAWN BY: C. NEVILLE	
DATE: 6/1/2020	APPROVED BY:	REVISED DATE:	
32 OZ ROUND SHOULDER M28-SP410-STANDARD ROUND, SMOOTH SIDE (8.375" TALL)		DRAWING NUMBER 0001820	REVISION A
CUSTOMER:		SHEET 1 OF 1 (SIZE C)	

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE
	A	NEW DRAWING FOR REVIEW (SUPERCEDES DWG. #020304)	6/1/2020